

Work Order ID 165820

Wednesday, August 30, 2017 10:55:21 AM

165820

Page 1

Item ID: D3589-15

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Link

Start Date: 8/30/2017

Start Qty: 20.00

20

Cust Item ID:

Required Date: 9/1/2017

Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan:

DAS
21
9-89Date: AUG 30 2017

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3589

C

100

0.00

100

Waterjet

Memo

Cut as per dwg.D3589

Prog Rev: EDwg Rev: E

Deburr as required

0.30

20

17/08/30

DAS
40
9-89

FLOW CNC Waterjet

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.20

20

17/08/30

DAS
40
9-89

Quality Control

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Item ID: D3589-15

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Link

Stop ***NS2***

Start Date: 8/30/2017 Start Qty: 20.00

20

Cust Item ID:

Required Date: 9/1/2017 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.40				20			DAS 38 AUG 31 2017
Quality Control									
140	Identify as per dwg & Stock Location: _____	0.00							
140									
Packaging	Memo	0.20				20			DAS 6 SEP 01 2017
Packaging	LOCATION: WA002								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	2.00							17/9/6 J
Quality Control									DAS 21 9-88 SEP 01 2017

Picklist Print

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Page 1

Work Order ID: 165820

165820

Parent Item: D3589-15

D3589-15

Parent Item Name: Link

Start Date: 8/30/2017

Required Date: 9/1/2017

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A 08-05-30 new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b asper dwg DD verified by:EC IPP REV:C 12.07.23 AS
PER REV.C DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S16GA		Purchased	No			100	sf	108.7000	0.025	0.526316			
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M304S16GA

**

17/08/30

DAS
40
9-89

304/316 Sheet .063

Location

Loc Qty

Loc Code

MAT010

108.7

m138109

0.2

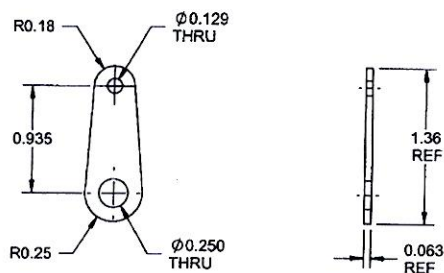
m138175

44.5

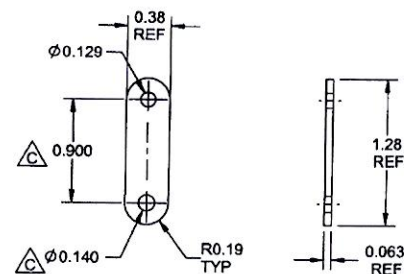
m138346

64

0.6



D3589-13 LUG



D3589-15 LINK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 105 F20 M-5
(for 30)

RELEASED
2012-07-16
MD

D3589-13/-15 NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, PER AMS 5513 OR AMS 5524, OR MIL-S-5059 (ANNEALED) 2B FINISH
16 GAUGE (0.063 THICK), (REF. DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs EACH

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3589	SHEET 7 OF 8
APPROVED		TITLE	SCALE
DE APPR.		LATCH ASSEMBLY	NTS
DATE	12.07.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	